



Online Particle Detector

iCount<sub>PD</sub>

Brochure: FDCB321UK  
October 2007



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### **Hydraulic, Lubrication & Coolant Filtration**

High-performance filtration systems for production machinery in industrial, mobile and military/marine applications.



### **Compressed Air & Gas Filtration**

Complete line of compressed air/gas filtration products; coalescing, particulate and adsorption filters in many applications in many industries.



Photo courtesy of GLASBAU HAHN.

### **Process & Chemical Fluid Filtration**

Liquid filtration systems for beverage, chemical and food processing; cosmetic, paint, water treatment; photo-processing; and micro-chip fabrication.



### **Racor Fuel Conditioning & Filtration**

Parker air, fuel and oil filtration systems provide quality protection for engines operating in any environment, anywhere in the world.



### **System Contamination Monitoring**

On-line dynamic particle analysis, off-line bottle sampling and fluid analysis and measurement of water content polluting the oil in a system. All important and achievable, cost-effective solutions available to equipment manufacturers and end users alike.



## Features & Benefits

**Diagnostic Self Check Start-up Time:**

5 seconds

**Measurement Period:**

5 to 180 seconds

**Reporting interval through RS232:**

0 to 3600 seconds

**Digital LED display update time:**

Every second

**Limit Relay Output:**

Changes occur +/- 1 ISO code at set limit (Hysteresis ON) or customer set (Hysteresis OFF)

**4-20mA Output Signal:**

Continuous

**Principle of operation:**

Laser diode optical detection of actual particulates.

**Reporting Codes:**

ISO 7 – 21, NAS 0 – 12, (AS 00 – 12 Contact Parker)

Icount will also report less than ISO 7, subject to the statistical uncertainty defined in ISO4406:1999, which is shown in the RS232, reporting results as appropriate e.g. ">6"

**Calibration:**

By recognised on-line methods, confirmed by the relevant International Standard Organisation procedures.

**Calibration Recommendation:**

12 months

**Performance:**

+/- 1 ISO Code (Dependant on stability of flow)

**Reproducibility / Repeatability:**

Better than 1 ISO Code

**Power Requirement:**

Regulated 9 to 40Vdc

**Maximum Current Draw:**

150mA

**Hydraulic Connection:**

M16 x 2 hydraulic test points (5/8" BSF for aggressive version)

**Flow Range through the device:**

40 to 140 ml/min (Optimum Flow = 60ml/min)

**Online Flow Range via System 20 Inline Sensors:**

Size 0 = 6 to 25 l/min - (Optimum Flow = 15 l/min)

Size 1 = 24 to 100 l/min - (Optimum Flow = 70 l/min)

Size 2 = 170 to 380 l/min - (Optimum Flow = 250 l/min)

**Required Differential Pressure across Inline Sensors:**

0.4 bar (Minimum)

**Viscosity Range:**

10 to 500 cSt

**Temperature:**

Operating Environment -20°C to +60°C (-4°F to +140°F)

Storage -40°C to +80°C (-40°F to +176°F)

Operating Fluid 0°C to +85°C (+32°F to +185°F)

**Working pressure:**

2 to 420 bar (30 to 6,000 PSI)

**Moisture sensor calibration:**

$\pm 5\%$  RH (over compensated temperature range of +10°C to +80°C)

**Operating humidity range:**

5% RH to 100% RH

**Moisture sensor stability:**

$\pm 0.2\%$  RH typical at 50% RH in one year

**Certification:**

IP66 rated

**EMC/RFI – EN61000-6-2:2001**

EN61000-6-3:2001

**Materials:**

User friendly Abs construction.

Stainless Steel hydraulic block.

Viton seals.

**Dimensions:**

182mm x 155mm x 86mm (7.2" x 6.1" x 3.4")

**Weight:**

1.3kg (2.9lb)

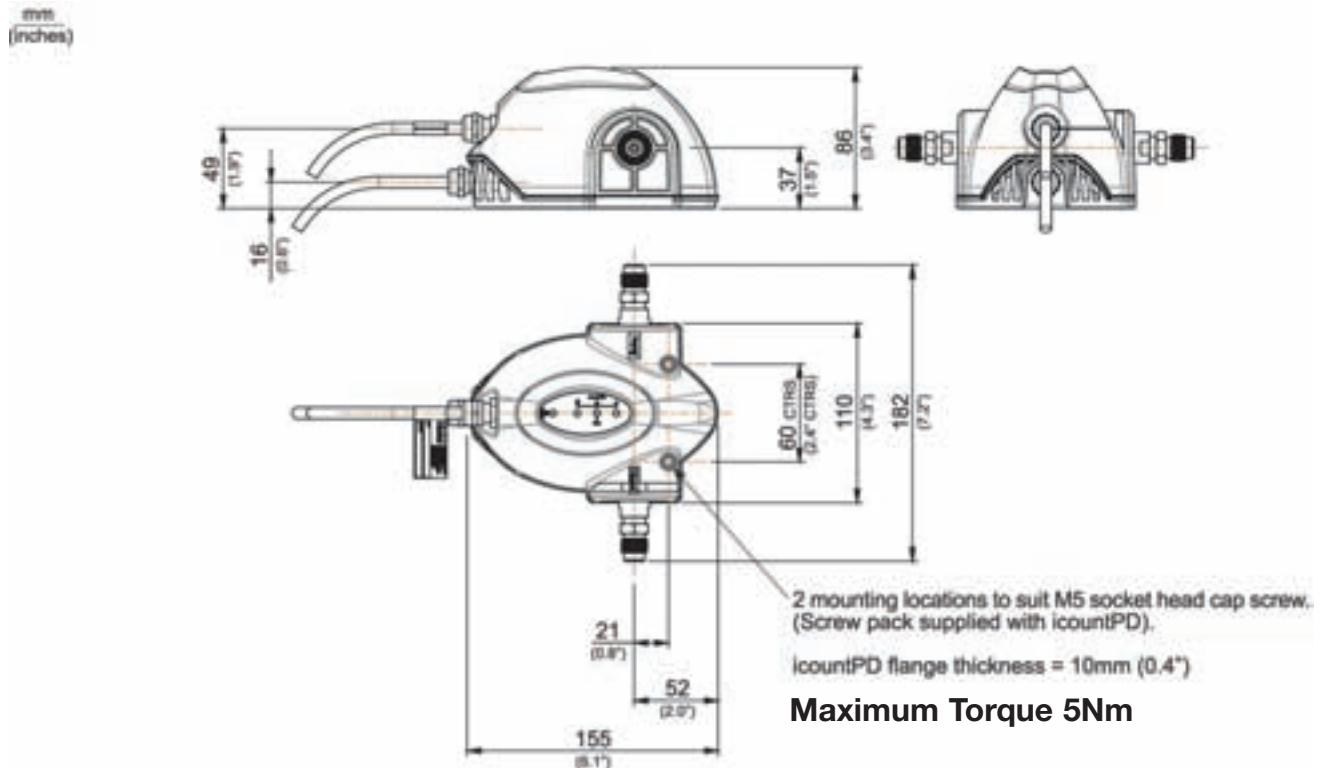
- Independent monitoring of system contamination trends
- Early warning LED or digital display indicators for Low, Medium and High contamination levels.
- Moisture % RH LED indicator (optional)
- Cost effective solution in prolonging fluid life and reducing machine downtime.
- Visual indicators with power and alarm output warnings.
- Continuous performance for prolonged analysis
- Hydraulic, Phosphate Ester & Fuel fluid compatible construction
- Self diagnostic software
- Fully PC/PLC integration technology such as:
  - RS232 and 0-5 Volt, 4-20mA (Contact Parker for other options).

## IcountPD

The Icount Particle Detector from Parker represents the most up to date technology in solid particle detection.

The design dynamics, attention to detail and moulding compactness of the permanently mounted, on-line particle detector module, combined with on-board, laser based, leading-edge technology, brings to all industries a truly revolutionary, particle detector as a remarkable cost effective market solution to fluid management and contamination control.



**Dimensions / Installation Details****Typical Applications****• Mobile Equipment**

- o Earth Moving Machinery
- o Harvesting
- o Forestry
- o Agriculture

Monitoring of the hydraulics, enabling the vehicles to function to their best capability under load conditions through pistons, servo valves, control rams and gear pumps.

**• Industrial Equipment**

- o Production Plants
- o Fluid Transfers
- o Pulp & Paper
- o Refineries

To monitor the cleanliness of the equipment throughout the production line, from the machine tool controlled hydraulics through to contamination of fluid transfer. Ensuring the integrity of the fluid is maintained throughout the refining process.

**• Power Generation**

- o Wind Turbines
- o Gearboxes
- o Lubrication Systems

With continuous monitoring the optimum level is achieved in the least amount of time.

**• Maintenance**

- o Test Rigs
- o Flushing Stands

To increase efficiency of your equipment by continuously monitoring the cleanliness level of the hydraulic fluid.

## M12 Communication cable: wiring configuration

M12 Communication cable

Pin	4-20mA option connections	0-5v/0-3v option connections
1	NOT USED	NOT USED
2	RS232 Ground (Pin 5**)	RS232 Ground (Pin 5**)
3	Channel A, ISO 4µm(c)*	Channel A, ISO 4µm(c)*
4	Channel B, ISO 6µm (c)* or NAS (if selected)	Channel B, ISO 6µm (c)* or NAS (if selected)
5	RS232 Receive (Pin 3**)	RX232 Receive (Pin3**)
6	RS232 Transmit (Pin 2**)	RS232 Transmit (Pin 2**)
7	Moisture sensor channel (if fitted)	Moisture sensor channel (if fitted)
8	Channel C, ISO 14µm (c)*	Channel C, ISO 14µm (c)*

Important Note: It is the responsibility of the end user to ensure that the cable's braided screen is terminated to a suitable earth bonding point.

\* Optional – refer to the ‘IcountPD part number specifier’ section in this manual.

\*\* A standard USB serial adaptor can be used with the recommended 9-way D-type connector to convert RS232 to USB.

## Limit relay alarm levels

The IcountPD can be specified with a built-in limit switch relay which can be triggered when a preset alarm level is reached. The relay contacts can be used to switch on or off an external device.

M12 Supply and Relay (if fitted) cable

Pin	Current loop options connections	0-5v/0-3v option connections
1	Product supply 9-40Vdc	Product supply 9-40Vdc
2	4-20mA Supply 12-20Vdc	0-5 / 0-3V Supply 12-24Vdc
3	Relay (Normally Closed)*** (if fitted)	Relay (Normally Closed)*** (if fitted)
4	Relay (Normally Open)*** (if fitted)	Relay (Normally Open)*** (if fitted)
5	NOT USED	NOT USED
6	NOT USED	0-5V / 0-3V Supply 0 Vdc
7	Main supply 0Vdc	Product supply 0Vdc
8	Relay (Common)*** (if fitted)	Relay (Common)*** (if fitted)

Note: If the moisture sensor is fitted without either option then the output is RS232.

Parker Hannifin recommend that the mating M12 connector cables are screened. These cables are available from Parker Hannifin – ordering information section.

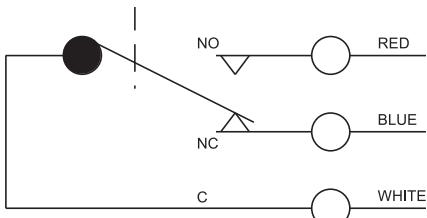
\*\*\* Optional – refer to ordering information section.

## (Limit Relay Wiring Instructions)

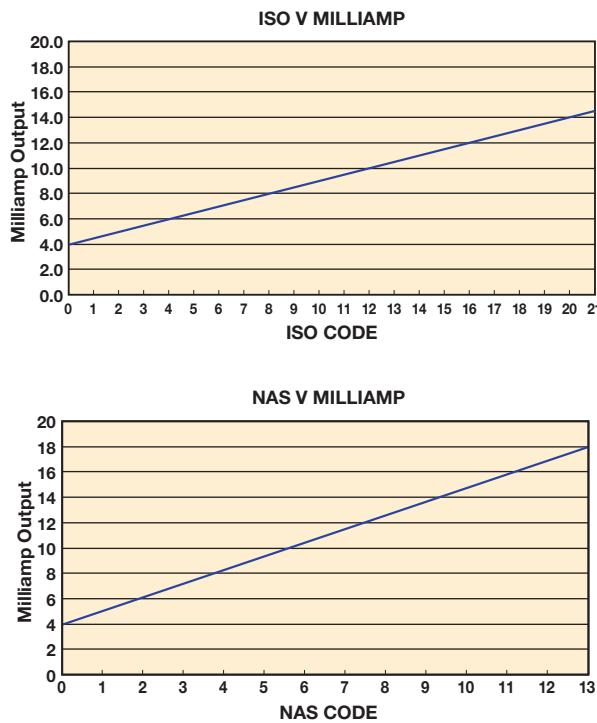
NORMALLY OPEN

NORMALLY CLOSED

COMMON



## Variable mA output settings



The following table can be used to equate the analogue output to an ISO or NAS Code.

Example ISO code 12 is equal to 10mA

mA	ISO	mA	NAS
4.0	0	4	00
4.5	1	5	0
5.0	2	6	1
5.5	3	7	2
6.0	4	8	3
6.5	5	9	4
7.0	6	10	5
7.5	7	11	6
8.0	8	12	7
8.5	9	13	8
9.0	10	14	9
9.5	11	15	10
10.0	12	16	11
10.5	13	17	12
11.0	14	18	**
11.5	15	19	**
12.0	16	20	ERROR
12.5			
13.0	18		
13.5	19		
14.0	20		
14.5	21		
15.0	**		
15.5	**		
16.0	**		
16.5	**		
17.0	**		
17.5	**		
18.0	**		
18.5	**		
19.0	OVERRANGE		
19.5	OVERRANGE		
20.0	ERROR		

The following table can be used to equate the analogue output to an ISO or NAS Code.

Example ISO code 12 is equal to 10mA

### 4-20mA output settings

#### ISO Setting

mA current = (ISO Code / 2) + 4 eg. 10mA = (ISO 12 / 2) + 4  
or

ISO Code = (mA current - 4) \* 2 eg. ISO 12 = (10mA - 4) \* 2

#### NAS Setting

mA current = NAS Code + 5 eg. 15mA = NAS 10 + 5

or

NAS Code = mA current - 5 eg. NAS 10 = 15mA - 5

## Variable voltage output settings

The variable voltage output option has the capability of two different voltage ranges: a 0–5Vdc range as standard, and a user-selectable 0–3Vdc range. The ‘Full list of commands’ on how to change the voltage output, are available from Parker.

The following tables can be used to relate the analogue output to an ISO or NAS code.

For example, in a 0–5Vdc range, ISO code 16 is equal to an output of 3.5Vdc. In a 0–3Vdc range, ISO code 8 is equal to an output of 1.0Vdc.

Table relating ISO codes to Voltage output

ISO	Err	0	1	2	3	4	5	6	7	8	9	10	11	>
0–5Vdc	<0.2	0.3	0.5	0.7	0.9	1.1	1.3	1.5	1.7	1.9	2.1	2.3	2.5	
0–3Vdc	<0.15	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0	1.1	1.2	1.3	

cont.

ISO	12	13	14	15	16	17	18	19	20	21	22	Err
0–5Vdc	2.7	2.9	3.1	3.3	3.5	3.7	3.9	4.1	4.3	4.5	4.7	>4.8
0–3Vdc	1.4	1.5	1.6	1.7	1.8	1.9	2.0	2.1	2.2	2.3	2.4	>2.45

Table relating NAS codes to Voltage output

ISO	Err	00	0	1	2	3	4	5	6	7	8	9	10	11	12	Err
0–5Vdc	<0.4	0.6	0.9	1.2	1.5	1.8	2.1	2.4	2.7	3.0	3.3	3.6	3.9	4.2	4.5	>4.6
0–3Vdc	<0.2	N.S.	0.3	0.5	0.7	0.9	1.1	1.3	1.5	1.7	1.9	2.1	2.3	2.5	2.7	>2.8

## Digital display parameters (ISO 4406/NAS 1638)

### Start up

- Once the IcountPD has been connected to a regulated power supply, the product logo is displayed for approximately five seconds as the IcountPD performs a self system diagnostic check.
- The IcountPD then automatically starts monitoring using factory default test parameters.



### Digital display indication

The digital display will show the actual measured codes, the channel ( $\mu$ ) size and the user definable limits. Note that the channel size and limits will alternate between the two.

The Moisture Sensor reading (%RH) will also be shown – if the Moisture Sensor option is fitted.

The order of trigger for both the codes and Moisture Sensor option is:

- Solid digit(s) = code(s) that are at or below the set point (limit)
- Flashing digit(s) = code(s) that are above the set point (limit)

The display for ISO4406 and NAS1638 are identical. The ISO display is shown below.

### Error detection:

In the unlikely event of a error occurring, the digital display on the IcountPD will simply display the actual error code only – i.e. ERROR 13 (A full list of error codes are detailed in the IcountPD User Manual).

### Moisture sensor output settings

The Moisture Sensor is an option that can be included when specifying the IcountPD.

The Moisture Sensor reports on the saturation levels of the fluid passing through the IcountPD sensing cell. The output is a linear scale, reporting within the range of 5% saturation to 100% saturation.

Table relating Saturation levels in the sensing cell to IcountPD outputs

Saturation	4-20mA	0-3Vdc	0-5Vdc
5%	4.8	0.15	0.25
25%	8	0.75	1.25
50%	12	1.50	2.50
75%	16	2.25	3.75
100%	20	3.00	5.00

# IcountPD

## Auxiliary Flow Device

The pressure compensated, Flow control device (Part Number S840074) has been developed to give the IcountPD user greater flexibility. The Flow control device will enable testing where flow ranges are outside the IcountPD specifications (40 – 140 ml/min), or where pipe diameters do not allow the IcountPD to be installed.

The Flow control device fits onto the downstream (outlet) side of the IcountPD, connecting through a manifold block, via a self-sealing quick connection test point and is fitted with a differential pressure valve.

This Flow control device automatically compensates for pressure and viscosity changes, whilst maintaining its setting even as the workload changes.

Simply position the valve to match the viscosity of the oil you are testing.

The chart below can be used to determine the valve position:



Valve Position	cSt Range
3	up to 100
3.8	90 - 200
4.2	190 - 320
5	310 - 500

Example:

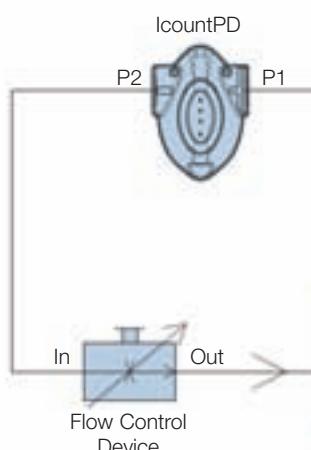
If the fluid you wish to analyse has a viscosity of 50cSt under normal operating conditions then the control knob on the Flow Control Device should be set to valve position '3'

The flow device will now automatically control the flow rate through the IcountPD to within its working range of 40-140ml/min.

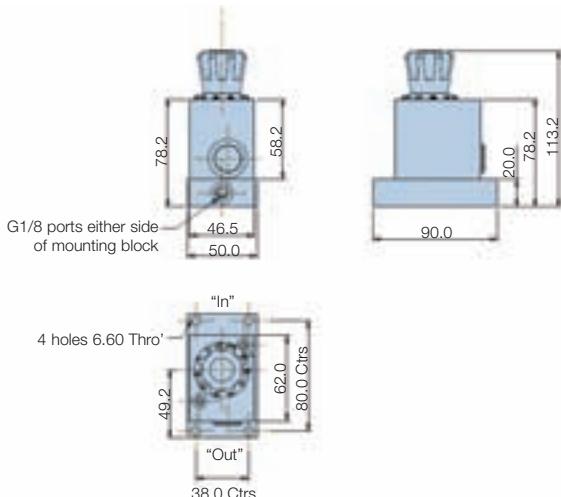
Note: The Flow control device will still operate correctly even with the high pressure side at 200bar and the return back to an open system of 0 bar (DP = 200bar)

## Hydraulic Connection Diagram

## Dimensions



High Pressure Line Side  
Low Pressure Return Side



### Actuator

Manual flow rate adjustable via control knob

### Mounting Type

4 off mounting holes to suit M6 screws (not supplied)

### Mounting position

Any

### Weight

1.7kg (3.7lb)

### Fluid Temperature

5°C to +80°C (+41°F to 176°F)

### Ambient storage temperature

-20°C to +40°C (-4°F to +104°F)

### Viscosity range

20cSt to 500cSt (If lower than 20cSt contact Parker)

### Differential pressure range

5 to 315 bar

### Maximum pressure

315 bar

### Flow direction

'IN' to 'OUT' flow control function

### Port thread detail

1/8" BSPP (test points not supplied)

### Internal Seals

Viton



## Communication Options

The IcountPD may be configured using the IcountPD Setup Utility. For more direct control of the device using its communications protocol, you may also use the Microsoft Windows® HyperTerminal program, but note that this program is not currently supplied with the Windows Vista™ operating system. These two ways of communicating with IcountPD are described in the following section.

### IcountPD Setup Utility software



## Communication Protocol

The Communication protocol for the serial communication link is to be used with **Microsoft Windows HyperTerminal**. The settings are as follows:

Baud rate	9600
Data bits	8
Parity	None
Stop bits	1
Flowcontrol	None

The commands used with this product are made up of Read, Set and Start / Stop commands.

- Set commands allow the value or values of parameters to be set
- Read commands allow the value or values or parameters to be read
- Start/Stop allows the user to start and stop tests.

Example:

[SDF dd/mm/yy] - sets the date format.

[RDF] - reads the product date format.

All commands are sent in ASCII characters, and the protocol accepts both upper and lower case characters as the examples below:

SDF

SdF

Note: A full list of commands are detailed in the user manual

## Ordering Information

Standard Products Table

Part number	Fluid type	Calibration	Display	Limit relay	Communications	Moisture sensor	Cable connector kit	Future option
<b>IPD12212130</b>	Mineral	MTD	LED	No	RS232 / 4-20mA	No	M12 - 8 pin	N/A
<b>IPD12212230</b>	Mineral	MTD	LED	No	RS232 / 4-20mA	Yes	M12 - 8 pin	N/A
<b>IPD12222130</b>	Mineral	MTD	LED	Yes	RS232 / 4-20mA	No	M12 - 8 pin	N/A
<b>IPD12222230</b>	Mineral	MTD	LED	Yes	RS232 / 4-20mA	Yes	M12 - 8 pin	N/A
<b>IPD12312130</b>	Mineral	MTD	Digital	No	RS232 / 4-20mA	No	M12 - 8 pin	N/A
<b>IPD12312230</b>	Mineral	MTD	Digital	No	RS232 / 4-20mA	Yes	M12 - 8 pin	N/A
<b>IPD12322130</b>	Mineral	MTD	Digital	Yes	RS232 / 4-20mA	No	M12 - 8 pin	N/A
<b>IPD12322230</b>	Mineral	MTD	Digital	Yes	RS232 / 4-20mA	Yes	M12 - 8 pin	N/A

Product Configurator

Key	Fluid type	Calibration	Display	Limit relay	Communications	Moisture sensor	Cable connector kit	Future option
IPD	1 Mineral	1 ACFTD	1 None	1 No	1 RS232	1 No	0 No	0
	2 Aggressive	2 MTD	2 LED	2 Yes	2 RS232 / 4-20mA	2 Yes	1 Deutsch DT Series Connector	
	3 Aviation fuel hazardous areas	3 AS4059	3 Digital		3 RS232 / 0-5V		3 M12, 8 Pin Plug Connector*	
			4 GSM		4 RS232 / RS485			
	4 Aviation fuel non-hazardous area				5 RS232 / CANBUS			

Accessories

Description	Part number	
	Mineral	Aggressive
1 metre hose length	B84224	B84827
2 metre hose length	B94802	B94801
5 metre hose length	B84730	B84828
Minimess 1/4" BSP fitting	P653109	P843081
Minimess 1/8" BSP fitting	P653110	P853008
Minimess 1/8" NPT fitting	P653512	P853005
Single point sampler	SPS2021	SPS2061
Internal flow device	Contact Parker	Contact Parker
Power supply	B84829	
5 Metre, M12		
8 Pin Plug and Socket Cable Kit*	B84654	Contact Parker
Deutsch Connector Kit	P849130	
RS232 To USB Converter	P84011	

\* M12 Cable kit consists of two 5 metre cables to enable all output options  
(Communications cable and Relay/Power Supply cable)

Part number	Supercedes	Size	Flow range l/min	Fluid type	Port threads
<b>STI0144100</b>	STI.0144.100	0	6-25	Mineral	3/8
<b>STI1144100</b>	STI.1144.100	1	20-100	Mineral	3/4
<b>STI2144100</b>	STI.2144.100	2	80-380	Mineral	1 1/4
<b>STI0148100</b>	STI.0148.100	0	6-25	Aggressive	3/8
<b>STI1148100</b>	STI.1148.100	1	20-100	Aggressive	3/4
<b>STI2148100</b>	STI.2148.100	2	80-380	Aggressive	1 1/4



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