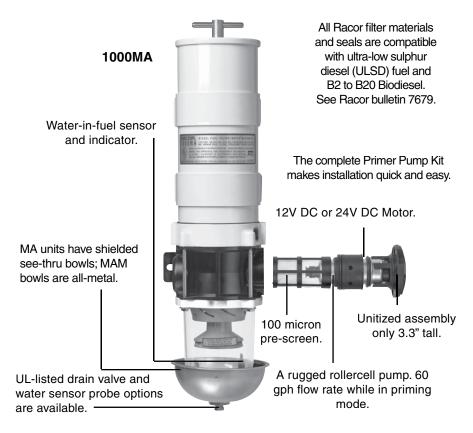
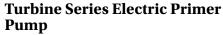
## **Marine Turbine Series**





The Turbine Series Electric Primer
Pump Kits can be retrofitted to many of
the Racor 900 or 1000 series fuel filters
already in service. The Filter Pump is
an innovative and proprietary system
consisting of a pre-screen filter, a flow
bypass circuit and a roller cell pump
powered by a DC motor. When the switch
is activated the fuel is drawn into the
pre-screen and then pumped through the
housing, refilling the unit with fuel. When
not in use the Filter Pump system is
bypassed and the Racor fuel filter/water
separator functions normally.

The RKP1912, 12V DC Kit, contains a traditional brushed motor design. The RKP1924, 24V DC Kit, contains innovative brushless motor technology. The use of this primer pump kit allows the operator to easily re-prime the Racor Filter/Separator directly from the fuel storage tank with no mess

Marine Turbine Series filter assemblies are designed to be installed on the vacuum side of the fuel transfer pump for best efficiency and protect precision engine components from dirt, rust, algae, asphaltines, varnishes, and especially water, which is prevalent in engine fuels. They remove contaminates from fuel using the following legendary three stage process:

#### **Stage One: Separation**

As fuel enters the filter assembly, it moves through the centrifuge and spins off large solids and water droplets which fall to the bottom of the collection bowl.





75500MAX



791000MAV

And more...

### **Stage Two: Coalescing**

Small water droplets bead-up on the surface of the conical baffle and cartridge element. When heavy enough, they too fall to the bottom of the bowl.

#### **Stage Three: Filtration**

Proprietary Aquabloc II cartridge elements repel water and remove contaminants from fuel down to 2 micron (nominal). They are waterproof and effective longer then water absorbing elements.



### **500 Series Overview**



















Specifications	500MA <sup>1</sup>	500MAM	503MA	75500MAX	75500MAXM
Maximum Flow Rate One Filter On-line Two Filters On-line	60 GPH (227 LPH) N/A	60 GPH (227 LPH) N/A	60 GPH (227 LPH) N/A	60 GPH (227 LPH) 120 GPH (454 LPH)	60 GPH (227 LPH) 120 GPH (454 LPH)
Application	Diesel	Gasoline or Diesel	Diesel	Diesel	Gasoline or Diesel
Port Size	3/4"-16 (SAE J1926 female threads)	3/4"-16 (SAE J1926 female threads)	3/8" NPTF (female threads)	3/4"-16 (SAE J1926 female threads)	3/4"-16 (SAE J1926 female threads)
Height	11.5 in. (29.2 cm)	11.0 in. (27.9 cm)	11.5 in. (29.2 cm)	11.5 in. (29.2 cm)	11.0 in. (27.9 cm)
Width	5.8 in. (14.7 cm)	5.8 in. (14.7 cm)	5.8 in. (14.7 cm)	14.5 in. (36.8 cm)	14.5 in. (36.8 cm)
Depth	4.8 in. (12.2 cm)	4.8 in. (12.2 cm)	4.8 in. (12.2 cm)	9.5 in. (24.1 cm)	9.5 in. (24.1 cm)
Weight	4.0 lb (1.7 kg)	5.0 lb (2.2 kg)	4.0 lb (1.7 kg)	17 lb (7.7 kg)	18 lb (8.2 kg)
Clean Pressure Drop	0.3 PSI (1.7 kPa)	0.3 PSI (1.7 kPa)		0.7 PSI (4.8 kPa)	
Maximum Pressure	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar) 25 PSI (1.0 bar) 25 PSI (1.0 bar) 2		25 PSI (1.0 bar)
Water Capacity	3.7 oz (110 ml)	3.7 oz (110 ml)	3.7 oz (110 ml)	7.4 oz (220 ml)	7.4 oz (220 ml)
Overhead Clearance	4.0 in. (10.2 cm)	4.0 in. (10.2 cm)	4.0 in. (10.2 cm)	4.0 in. (10.2 cm)	4.0 in. (10.2 cm)
Water Removal Efficiency	99%	99%	99%	99%	99%
Ambient Fuel Temperature	-40° to +250°F² (-40° to +121°C)				
Max. Fuel Temperature	190°F (32°C)				

 $<sup>^{1}</sup>$  Add  $^{\star}$  for optional 16MM ports. Example (\*500MA30).  $^{2}$  With maximum fuel temperature 190°F (32°C).



## 900 Series Overview



















Specifications	900MA	900MAM	903MA	75900MAX	75900MAXM
Maximum Flow Rate:One Filter On-line Two Filter On-line	90 GPH (341 LPH) N/A	90 GPH (341 LPH) N/A	90 GPH (341 LPH) N/A	90 GPH (341 LPH) 180 GPH (681 LPH)	90 GPH (341 LPH) 180 GPH (681 LPH)
Application	Diesel	Gasoline or Diesel	Diesel	Diesel	Gasoline or Diesel
Port Size	7/8"-14 (SAE J1926 female threads)	7/8"-14 (SAE J1926 female threads)	1/2"-14 NPT (female threads)	7/8"-14 (SAE J514 male threads)	7/8"-14 (SAE J514 male threads)
Height	17.0 in. (43.2 cm)	16.5 in. (41.9 cm)	17.0 in. (43.2 cm)	17.0 in. (43.2 cm)	16.5 in. (41.9 cm)
Width	6.0 in. (15.2 cm)	6.0 in. (15.2 cm)	6.0 in. (15.2 cm)	18.8 in. (47.6 cm)	18.8 in. (47.6 cm)
Depth	7.0 in. (17.8 cm)	7.0 in. (17.8 cm)	7.0 in. (17.8 cm)	11.0 in. (27.9 cm)	11.0 in. (27.9 cm)
Weight	6.0 lb (2.7 kg)	7.0 lb (3.2 kg)	6.0 lb (2.7 kg)	23 lb (10.4 kg)	24 lb (10.9 kg)
Clean Pressure Drop	0.34 PSI (2.4 kPa)	0.34 PSI (2.4 kPa)	0.34 PSI (2.4 kPa)	1.7 PSI (11.7 kPa)	1.7 PSI (11.7 kPa)
Maximum Pressure	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)
Water Capacity	10.3 oz (305 ml)	10.3 oz (305 ml)	10.3 oz (305 ml)	20.6 oz (610 ml)	20.6 oz (610 ml)
Overhead Clearance	5.0 in. (12.7 cm)	5.0 in. (12.7 cm)	5.0 in. (12.7 cm)	5.0 in. (12.7 cm)	5.0 in. (12.7 cm)
Water Removal Efficiency	99%	99%	99%	99%	99%
Ambient Fuel Temperature	-40° to +250°F¹ (-40° to +121°C)				
Max. Fuel Temperature	190°F (32°C)				

<sup>&</sup>lt;sup>1</sup> With maximum fuel temperature 190°F (32°C).



## 1000 Series Overview





















Specifications	1000MA	1000MAM	1003MA	731000MA	731000MAM
M					
aximum Flow Rate:					
One Filter On-line	180 GPH (681 LPH)	180 GPH (681 LPH)	180 GPH (681 LPH)	N/A	N/A
Two Filters On-line	N/A	N/A	N/A	360 GPH (1363 LPH)	360 GPH (1363 LPH)
Application	Diesel	Gasoline or Diesel	Diesel	Diesel	Gasoline or Diesel
Port Size	7/8"-14 (SAE J1926	7/8"-14 (SAE J1926	1/2"-14 NPT	3/4"-14 (SAE J476	3/4"-14 (SAE J476
FUIT SIZE	female threads)	female threads)	(female threads)	male threads)	male threads)
Height	22.0 in. (55.9 cm)	21.5 in. (54.5 cm)	22.0 in. (55.9 cm)	22.0 in. (55.9 cm)	21.5 in. (54.5 cm)
Width	6.0 in. (15.2 cm)	6.0 in. (15.2 cm)	6.0 in. (15.2 cm)	16.5 in. (41.9 cm)	16.5 in. (41.9 cm)
Depth	7.0 in. (17.8 cm)	7.0 in. (17.8 cm)	7.0 in. (17.8 cm)	12.0 in. (30.5 cm)	12.0 in. (30.5 cm)
Weight	10 lb (4.5 kg)	11 lb (5.0 kg)	10 lb (4.5 kg)	26 lb (11.8 kg)	27 lb (12.2 kg)
Clean Pressure Drop	0.5 PSI (3.4 kPa)	0.5 PSI (3.4 kPa)	0.5 PSI (3.4 kPa)	1.7 PSI (11.7kPa)	1.7 PSI (11.7 kPa)
Maximum Pressure	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)
Water Capacity	10.3 oz (305 ml)	10.3 oz (305 ml)	10.3 oz (305 ml)	20.6 oz (610 ml)	20.6 oz (610 ml)
Overhead Clearance	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)
Water Removal	99%	99%	99%	99%	99%
Efficiency	° to +250°F (-40° to +121°C)				
Ambient Fuel	-40				
<b>Manapenal</b> ure					
Temperature	190oF (32oC)				



### 1000 Series Overview



















Specifications	751000MAX	751000MAXM	771000MA	791000MAV
Maximum Flow Rate:One Filter On- line Two Filters On-line Three Filters On-line	180 GPH (681 LPH) 360 GPH (1363 LPH) N/A	180 GPH (681 LPH) 360 GPH (1363 LPH) N/A	N/A N/A 540 GPH (2044 LPH)	180 GPH (681 LPH) 360 GPH (1363 LPH 540 GPH (2044 LPH)
Application	Diesel	Gasoline or Diesel	Diesel	Diesel
Port Size	7/8"-14 (SAE J514 male threads)	7/8"-14 (SAE J514 male threads)	1"-11.5 (SAE J476 male threads)	3/4"-14 (SAE J476 male threads)
Height	22.0 in. (55.9 cm)	21.5 in. (54.6 cm)	22.0 in. (55.9 cm)	22.0 in. (55.9 cm)
Width	18.8 in. (47.6 cm)	18.8 in. (47.6 cm)	21.5 in. (54.6 cm)	21.5 in. (54.6 cm)
Depth	11.0 in. (27.9 cm)	11.0 in. (27.9 cm)	12.0 in. (30.5 cm)	11.8 in. (30.0 cm)
Weight	30 lb (13.6 kg)	31 lb (14.1 kg)	39 lb (17.7 kg)	52 lb (23.6 kg)
Clean Pressure Drop	3.7 PSI (25.5 kPa)	3.7 PSI (25.5 kPa)	1.7 PSI (11.7 kPa)	2.5 PSI (17.2 kPa)
Maximum Pressure	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)
Bowl Capacity	20.6 oz (610 ml)	20.6 oz (610 ml)	30.9 oz (915 ml)	30.9 oz (915 ml)
Overhead Clearance	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)
Water Removal Efficiency	99%	99%	99%	99%
Ambient Fuel Temperature	-40° to +250°F¹ (-40° to +121°C)			
Max. Fuel Temperature	190oF (32oC)			



### **How to Order**

(The example below illustrates how the part numbers are constructed).

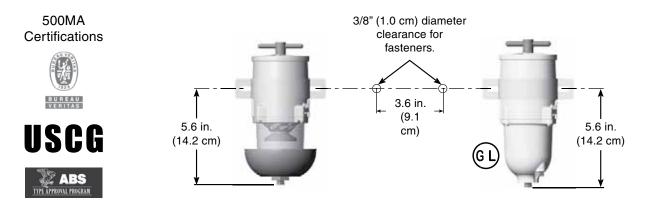
*	500MA	M	10
Add * for optional 16MM ports	Basic Model Use model <b>503MA</b> for 3/8" NPTF Pipe Thread	Add <b>M</b> for metal bowl.	Specify: 2 (for 2 micron) 10 (for 10 micron) 30 (for 30 micron)

Replacement Element (seals included)					
2010SM-OR	2 micron	Final			
2010TM-OR	10 micron	Secondary			
2010PM-OR 30 micron Primary <sup>1</sup>					
<sup>1</sup> A secondary or final filter is required downstream.					

All 2010 Series filters are 2.7" tall by 3.1" in diameter.

Not all configurations are available - contact Technical Support for more information.

## **Mounting Information**





## 1000 Series Overview





















Specifications	1000MA	1000MAM	1003MA	731000MA	731000MAM
M					
aximum Flow Rate:					
One Filter On-line	180 GPH (681 LPH)	180 GPH (681 LPH)	180 GPH (681 LPH)	N/A	N/A
Two Filters On-line	N/A	N/A	N/A	360 GPH (1363 LPH)	360 GPH (1363 LPH)
Application	Diesel	Gasoline or Diesel	Diesel	Diesel	Gasoline or Diesel
Port Size	7/8"-14 (SAE J1926	7/8"-14 (SAE J1926	1/2"-14 NPT	3/4"-14 (SAE J476	3/4"-14 (SAE J476
FUIT SIZE	female threads)	female threads)	(female threads)	male threads)	male threads)
Height	22.0 in. (55.9 cm)	21.5 in. (54.5 cm)	22.0 in. (55.9 cm)	22.0 in. (55.9 cm)	21.5 in. (54.5 cm)
Width	6.0 in. (15.2 cm)	6.0 in. (15.2 cm)	6.0 in. (15.2 cm)	16.5 in. (41.9 cm)	16.5 in. (41.9 cm)
Depth	7.0 in. (17.8 cm)	7.0 in. (17.8 cm)	7.0 in. (17.8 cm)	12.0 in. (30.5 cm)	12.0 in. (30.5 cm)
Weight	10 lb (4.5 kg)	11 lb (5.0 kg)	10 lb (4.5 kg)	26 lb (11.8 kg)	27 lb (12.2 kg)
Clean Pressure Drop	0.5 PSI (3.4 kPa)	0.5 PSI (3.4 kPa)	0.5 PSI (3.4 kPa)	1.7 PSI (11.7kPa)	1.7 PSI (11.7 kPa)
Maximum Pressure	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)
Water Capacity	10.3 oz (305 ml)	10.3 oz (305 ml)	10.3 oz (305 ml)	20.6 oz (610 ml)	20.6 oz (610 ml)
Overhead Clearance	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)
Water Removal	99%	99%	99%	99%	99%
Efficiency	° to +250°F (-40° to +121°C)				
Ambient Fuel	-40				
<b>Manapenal</b> ure					
Temperature	190oF (32oC)				



### 1000 Series Overview



















Specifications	751000MAX	751000MAXM	771000MA	791000MAV
Maximum Flow Rate:One Filter On- line Two Filters On-line Three Filters On-line	180 GPH (681 LPH) 360 GPH (1363 LPH) N/A	180 GPH (681 LPH) 360 GPH (1363 LPH) N/A	N/A N/A 540 GPH (2044 LPH)	180 GPH (681 LPH) 360 GPH (1363 LPH 540 GPH (2044 LPH)
Application	Diesel	Gasoline or Diesel	Diesel	Diesel
Port Size	7/8"-14 (SAE J514 male threads)	7/8"-14 (SAE J514 male threads)	1"-11.5 (SAE J476 male threads)	3/4"-14 (SAE J476 male threads)
Height	22.0 in. (55.9 cm)	21.5 in. (54.6 cm)	22.0 in. (55.9 cm)	22.0 in. (55.9 cm)
Width	18.8 in. (47.6 cm)	18.8 in. (47.6 cm)	21.5 in. (54.6 cm)	21.5 in. (54.6 cm)
Depth	11.0 in. (27.9 cm)	11.0 in. (27.9 cm)	12.0 in. (30.5 cm)	11.8 in. (30.0 cm)
Weight	30 lb (13.6 kg)	31 lb (14.1 kg)	39 lb (17.7 kg)	52 lb (23.6 kg)
Clean Pressure Drop	3.7 PSI (25.5 kPa)	3.7 PSI (25.5 kPa)	1.7 PSI (11.7 kPa)	2.5 PSI (17.2 kPa)
Maximum Pressure	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)	25 PSI (1.0 bar)
Bowl Capacity	20.6 oz (610 ml)	20.6 oz (610 ml)	30.9 oz (915 ml)	30.9 oz (915 ml)
Overhead Clearance	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)	10.0 in. (25.4 cm)
Water Removal Efficiency	99%	99%	99%	99%
Ambient Fuel Temperature	-40° to +250°F¹ (-40° to +121°C)			
Max. Fuel Temperature	190oF (32oC)			









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