



## DURABOND Filter Cartridges

- thermally bonded
- polypropylene / polyethylene

DURABOND cartridges are the most economical high strength filter cartridges available. Featuring an integral rigid thermally bonded construction, the DURABOND provides consistent filtration for a wide variety of fluids.

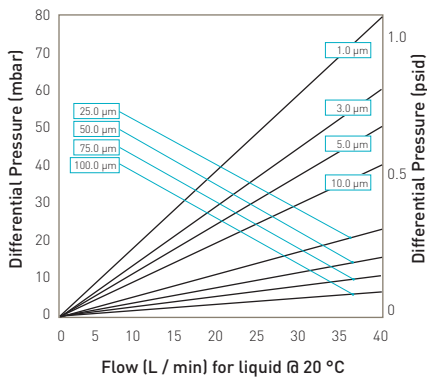
Its fixed pore structure acts as a sieve-like particle 'classification' filter for pigmented coatings allowing pigments to pass while stopping large agglomerates.

### Features and Benefits

- Fixed pore structure provides efficiency, integrity and optimum particle retention
- Thermally bonded bicomponent fibre matrix provides rigid dimensionally stable construction without fibre migration
- Rigid construction eliminated contaminant unloading and channelling
- Corrugated porous surface maximises dirt holding capacity
- Silicone free construction will not change coating properties



### Performance Characteristics



10" Size (250 mm) Cartridge

## Specifications

### Materials of Construction

- Filtration Media: Thermal Bonded biocomponent matrix of polypropylene / polyethylene
- End Caps / Adapters: Polyolefin copolymer (optional)
- Seal Options: Refer to ordering information

### Retention Characteristics

The retention characteristics of DURABOND filter cartridges have been determined by a single-pass technique using suspensions of ISO 12103 Pt. 1 A2 Fine and A4 Course test dust in water.

Micron Rating at Various Efficiencies				
	99.90% 1000	99% 100	95% 20	90% 10
1	5	4	2	1
3	10	8	4	3
5	20	16	10	5
10	30	25	15	10
25	55	50	30	25
50	90	80	70	50
75	>100	>100	100	75
100	>100	>100	>100	100

### Dimensions

1-1/16 in (27 mm) ID x 2-7/16 (62 mm) in OD

### Recommended Operating Conditions

Maximum Temperature  
80°C (175°F)

Maximum Differential Pressure  
6.8 bar (100 psid) at 27°C (72°F)  
3.4 bar (50 psid) at 80°C (175°F)

Maximum Flow Rate  
18.9 lpm per 10" in length

Changeout dP  
2.1 bar (30 psid)

### Applications

- Photographic chemicals
- Plating solutions
- Bleach
- Organic solvents
- Membrane prefiltration
- Industrial coatings
- Magnetic coatings
- Processing fluids

## Ordering Information

DBC

Code   Micron	Code   Material	Code   Length (Nominal)	Code   End Fitting	Code   Seal Material
1 1 µm 3 3 µm 5 5 µm 10 10 µm 25 25 µm 50 50 µm 75 75 µm 100 100 µm	M FDA Grade Polypropylene	9-4 9.75" (247 mm) 10 10" (254 mm) 19-4 19.50" (495 mm) 20 20" (508 mm) 29-4 29.25" (743 mm) 30 30" (762 mm) 39-4 39" (991 mm) 40 40" (1016 mm) 50 50" (1270 mm)	None DOE (w/o gaskets) AR 020 / Flat (Gelman) DO Double open end (DOE) LL 120 O-Ring both ends* LR 120 O-Ring / Recessed* OB Standard open End / Polypro spring closed end PR 213 O-Ring Recessed* SC 226 O-Ring / Flat SF 226 O-Ring / Fin TC 222 O-Ring / Flat TF 222 O-Ring / Fin TX 222 O-Ring / Flex Fin XA DDW w / Extended Core XB Ext. Core open end Polypropylene spring closed end	None No Seal Material (Std DOE) P Poly Foam Gaskets w / Collars (DO only) E EPR N Buna-N S Silicone (O-Ring only) T PFA Encapsulated Viton** (222, 226 O-Ring only) V Viton** W Poly Foam Gaskets without collars (DO only)

\*Available only in 9.75" (9-4) and 19.5" (19-4)

\*\*Viton is a registered trademark of E.I. DuPont de Nemours & Co., Inc

Parker domnick hunter has a continuous policy of product development and although the Company reserves the right to change specifications, it attempts to keep customers informed of any alterations. This publication is for general information only and customers are requested to contact our Process Filtration Sales Department for detailed information and advice on a products suitability for specific applications. All products are sold subject to the company's Standard conditions of sale.

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**Map and Directions to Prosep Filters Limited**



Leave M62 at Junction 24.

At roundabout adjacent to Cedar Court Hotel take 2nd exit onto dual carriageway (A629), signposted Halifax.

Take 1st exit slip road.

At roundabout at end of sliproad, take 3rd exit off.

This is the entrance to Lowfields Business Park.

Proceed straight over 1st roundabout.

At next roundabout take 2nd exit onto River Bank Way - Prosep Filters can be found on the left after the S-bend.

[Link to Google Maps](#)